

Work Order ID 166151***166151***

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Tuesday, September 12, 2017 8:28:31 AM

Item ID: D066-1003-011L02**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** R66 Cabin Floor Protector - Black**Start Date:** 9/12/2017 **Start Qty:** 2.00 ***2*****Cust Item ID:****Required Date:** 9/26/2017 **Req'd Qty:** 2.00 ***2*****Customer:****Reference:****Approvals:** **Process Plan:** DAS 21 9-89 **SEP 12 2017** **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D066-1003	B

SEP 12 2017

100 Document Control 0.00

100

DC Memo 0.00

Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPP D066-1003-011L02 CHG002

DAS 27 9-89
17/9/13

110 Pick Kit 0.00

110

Packaging Memo 0.00

Packaging

2 **SEP 12 2017** **DAS 28 9-89**

120 QC4- 100% Inspect kits for completeness 0.00

120

QC Memo 0.06

Quality Control

DAS 27 9-89
17/9/13

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Item ID: D066-1003-011L02 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: R66 Cabin Floor Protector - Black
Start Date: 9/12/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 9/26/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130	Packaging								
	Memo	0.00							
	Identify and pack for shipping as per PPP D066-1003-011L02 Location : FG117								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.20							
Quality Control									

DAS 27 9-89
7/9/13

DAS 21 9-89 **SEP 14 2017**

DAS 21 9-89 **SEP 14 2017**

Picklist Print

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Work Order ID: 166151

166151

Parent Item: D066-1003-011L02

D066-1003-011L02

Parent Item Name: R66 Cabin Floor Protector - Black

Start Date: 9/12/2017

Required Date: 9/26/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.02.05 NEW ISSUE DD VERF:JLM IPP Rev. B
Revise parts list 14/07/02 DL IPP REV:C 15.02.1 AS
PER IIN REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3580-3

Manufactured No

110

Each

16.0000

6

12

D3580-3

**

Joggle Bracket

SEP 11 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST040

16

163558

16

MS21059L3

Purchased No

110

Each

105.0000

6

12

MS21059L3

**

Nut Plate

SEP 12 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

47

M137412

1

M137659

30

M137710

16

ST301

58

M138040

58

D4941-1L02

Manufactured No

110

Each

2.0000

1

2

D4941-1L02

**

Floor Protector, Fwd LH, (Black)

SEP 12 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST

2

164297

2

SEP 12 2017

DAS
27
9-89

2

Picklist Print

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Work Order ID: 166151

166151

Parent Item: D066-1003-011L02

D066-1003-011L02

Parent Item Name: R66 Cabin Floor Protector - Black

Start Date: 9/12/2017

Required Date: 9/26/2017

Start Qty: 2.00

Required Qty: 2.00

D4941-2L02 Manufactured No

110 Each 2.0000 1 2

D4941-2L02

Floor Protector, Fwd RH, (Black)

DAS
27
9-89

Location

Loc Qty

Loc Code

ST

2

164299

2

D4941-3L02 Manufactured No

110 Each 2.0000 1 2

D4941-3L02

Floor Protector, Aft LH, (Black)

DAS
27
9-89

Location

Loc Qty

Loc Code

ST

2

164301

2

D4941-4L02 Manufactured No

110 Each 2.0000 1 2

D4941-4L02

Floor Protector, Aft RH, (Black)

DAS
27
9-89

Location

Loc Qty

Loc Code

ST

2

164303

2

AN525-10R8 Purchased No

110 Each 231.0000 6 12

AN525-10R8

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

ST329

231

m135058

231

SEP 12 2017

DAS
28
9-89

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DAS
28
9-89

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DAS
28
9-89

Picklist Print

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Work Order ID: 166151

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Parent Item: D066-1003-011L02

D066-1003-011L02

Parent Item Name: R66 Cabin Floor Protector - Black

Start Date: 9/12/2017

Required Date: 9/26/2017

Start Qty: 2.00

Required Qty: 2.00

MS20426AD3-4

Purchased

No

110

Each

7,054.000

12

24

MS20426AD3-4

RIVET

**

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

5644

m134294

1921

m136444

3723

ST312

1410

m134294

1410

24

SEP 12 2017

[Signature]

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the D066-1003-XXX kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1003-011L02 Cabin Floor Protector (Black Lexan Sheet)	6.7 lb 3.0 kg	0.10 in 0.00 m	0.67 in-lb 0.00 m-kg	43.72 in 1.11m	293 in-lb 3.33 m-kg
D066-1003-011L08 Cabin Floor Protector (Clear Lexan Sheet)	6.7 lb 3.0 kg	0.10 in 0.00 m	0.67 in-lb 0.00 m-kg	43.72 in 1.11m	293 in-lb 3.33 m-kg
D066-1003-013 Baggage Compartment Protectors	16.5 lb 7.5 kg	3.29 in 0.08 m	54 in-lb 0.60 m-kg	104.35 in 2.65 m	1721 in-lb 19.88 m-kg

5.0 PARTS LIST

Qty -011 L02	Qty -011 L08	Qty -013	Part Number	Description
X			D066-1003-011L02	CABIN FLOOR PROTECTORS (BLACK)
	X		D066-1003-011L08	CABIN FLOOR PROTECTORS (CLEAR)
		X	D066-1003-013	BAGGAGE COMPARTMENT PROTECTORS
1			D4941-1L02	FLOOR PROTECTOR, FWD LH
	1		D4941-1L08	FLOOR PROTECTOR, FWD LH
1			D4941-2 L02	FLOOR PROTECTOR, FWD RH
	1		D4941-2 L08	FLOOR PROTECTOR, FWD RH
1			D4941-3 L02	FLOOR PROTECTOR, AFT LH
	1		D4941-3 L08	FLOOR PROTECTOR, AFT LH
1			D4941-4 L02	FLOOR PROTECTOR, AFT RH
	1		D4941-4 L08	FLOOR PROTECTOR, AFT RH
		1	D4942-1	FLOOR PROTECTOR
		1	D4942-3	FORWARD WALL PROTECTOR
		1	D4942-7	LH WALL PROTECTOR
		1	D4942-9	DOOR PROTECTOR
		2	D4967-1	BRACKET
6	6		D3580-3	JOGGLE BRACKET
		3	D3580-5	JOGGLE BRACKET
		1	D5119-1	PLACARD
		1	D5120-1	PLACARD
6	6		AN525-10R8	SCREW
		10	AN525-10R9	SCREW
		8	CS62-1032-8CR	STUD, CLICK BOND
		3	AN970-3	WASHER
		8	MS21042-3	NUT, SELF LOCKING
		5	CB 200	3.5G ACRYLIC ADHESIVE
6	6	10	MS21059L3	NUTPLATE
12	12	20	MS20426AD3-4	RIVET